FIG. 1

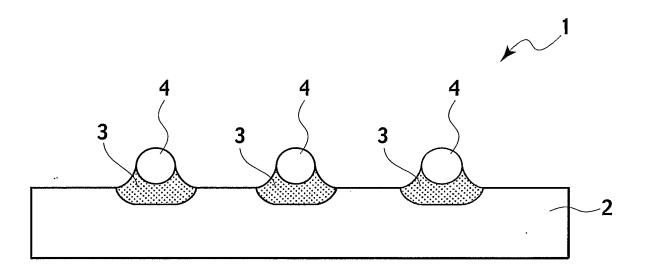


FIG. 2

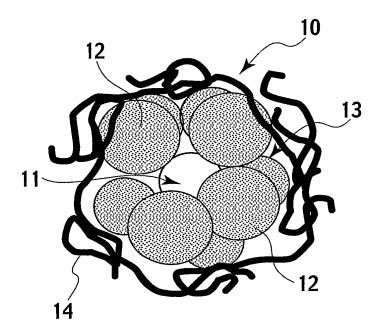


FIG. 3

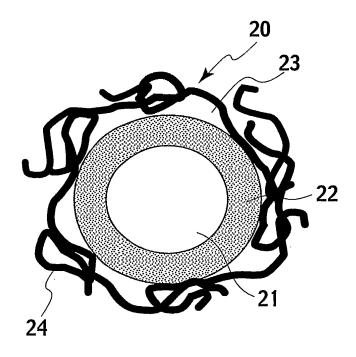
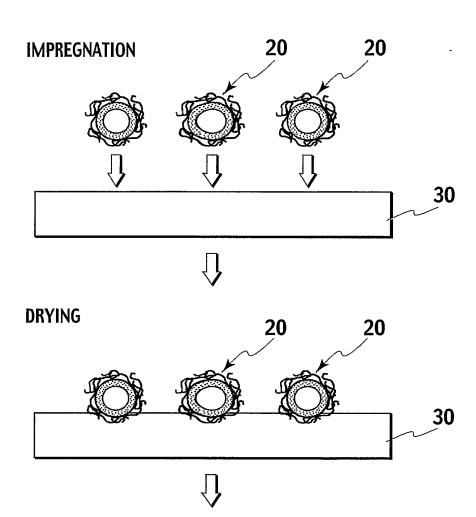


FIG. 4



FIRING (400°C)

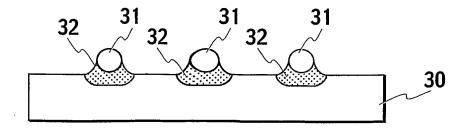


FIG. 5

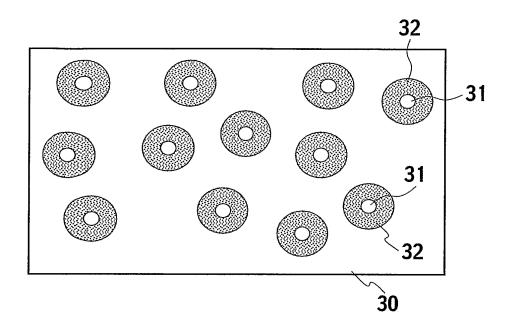


FIG. 6

